Worktops
Product information

The texture of stone and wood reproductions varies in different areas in both pattern and colour. This is what gives them their true-to-life appearance. Stone designs consist of a natural stone reproduction, printed in high quality colours via a sophisticated procedure. The design is a replica of the natural stone and the variations in shade, colour and structural nuances present in the natural stone are therefore faithfully reproduced. These natural variations in shade and colour, which provide this design with its particular charm, may under certain circumstances be particularly evident in the area of the joint between two worktops. These variations are unavoidable with natural stone reproductions and are not due to a manufacturing defect. Owing to the manufacturing process, a texture that is continuous and uniform in colour at worktop joints is impossible. They merely emphasise the individual, natural character of the worktop.

Storage:
Worktops should always be stored at an ambient temperature of 18-22° C and a relative humidity of 50-65%.
Likewise, they should be stored in a horizontal position.
If worktops must be stored exceptionally in a vertical position, they should be stood on the rear edge.

Transport:
In general, the criteria listed under „storage“ also apply to transportation.
The transport protection should only be removed immediately before assembly.

Cutouts:
Cutouts should be performed exclusively with a manual surface milling cutter.
If compass saws must be used in individual cases, the corners must be bored out.
Sharp corners result in crack formation in the laminate and should therefore be avoided.

Ovens / Dishwashers:
Steam from ovens and dishwashers places heavy stresses on the worktop lower edge.
Damage due to humidity results over time.
For automatic opening dishwashers (Eco-Mode), no liability is accepted for damage caused by swelling.
Areas with increased levels of moisture should be protected against vapour with aluminum tape (AZ 1072).
Particularly important is the joint between edge band and the worktop.

Worktop edges:
Water or other liquids must be wiped away thoroughly from the worktop edging, otherwise the liquid may penetrate into the joint and result in swelling.
Important, it is essential to wipe the worktop lower edge too.

Worktop joins:
Water or other liquid must not be allowed to remain on the joint between two worktops.
In spite of the good seal, the humidity may penetrate after a period, resulting in swelling in this area.

Upstand:
Water must not run between the worktop and wall.
This is avoided by applying upstands during assembly.
The various upstand versions must be injected with sealing material.
(Principally in the sink and hob areas.)

Wood edging:
Worktop edging is subject to very high stresses.
The wood edging should therefore be sealed particularly thoroughly with acrylic or polyurethane lacquer.
Drops of water on the wood edging must be wiped away immediately.

Maintenance information for the consumer:
Humidity (water and other liquids, damp sponges) on the joints must be removed immediately.
Hot saucepans, baking trays or pans damage the laminate surface of the worktops.
Please therefore always use a mat.
Cutting on the worktops always results in scratches and a cutting board should always be used.
We recommend watersoluble household detergents to clean and care for synthetic worktops.
Wipe the surfaces evently with a clean, damp, lint-free cloth.
Subsequently rub with a very slightly moistened window leather or Vileda window leather without exerting excessive pressure.

Important:
Never use scourers or solvents for nitrocellulose lacquer, acetone, nail varnish remover or similar products.
These products will leave smears that are difficult to remove.

Worktop decor 2020
Standard (S)

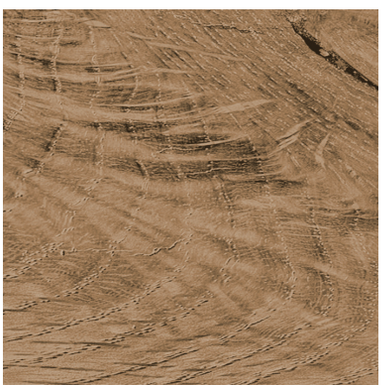
P | C

225 oxide

295 bronze

315 stone grey

320 dark cement



590 oak end-grain natural
Important: Different zones are very noticeable in decor and colour. Due to very noticeable colour differences not available with post-formed edge.

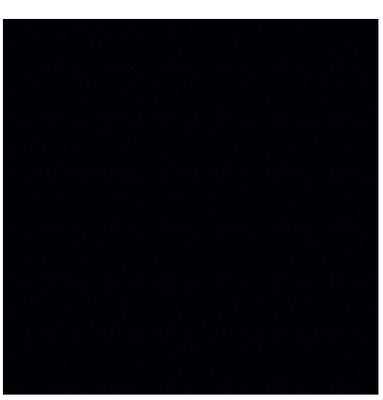
605 light grey

730 oak marcato

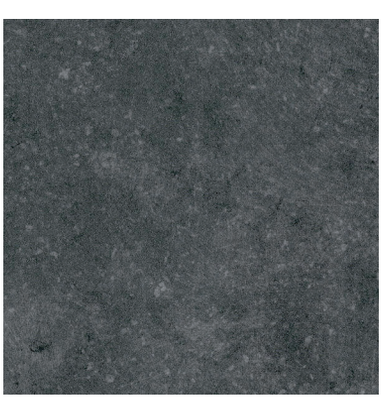
775 oak sepia

915 denver oak

1707 Concrete dark

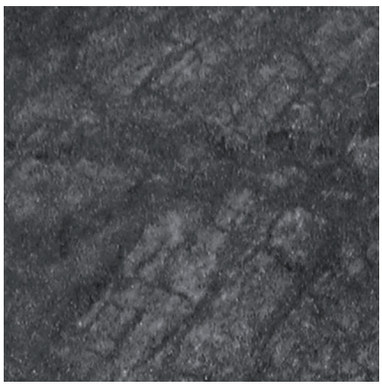


1714 Black



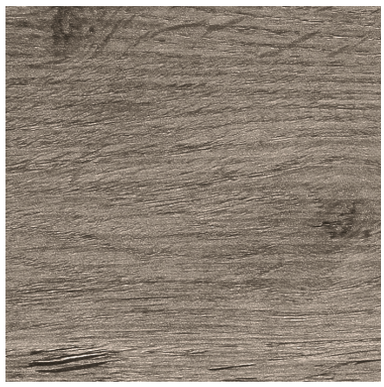
2106 Soapstone black

Worktop decor 2020
Standard (S)



2109 Raja Slate Matt

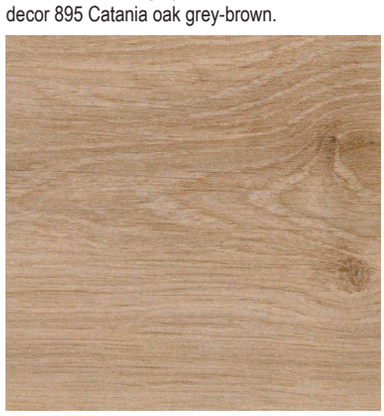
2118 Catania oak
To suit surround decor 865 Catania oak.



2122 Catania oak grey-brown To suit surround decor 895 Catania oak grey-brown.

2125 Sonoma oak natural

2130 Vesuv light



2134 Arlington oak natural

2139 Concrete greybrown

2140 Concrete arkosa

2141 Provence oak

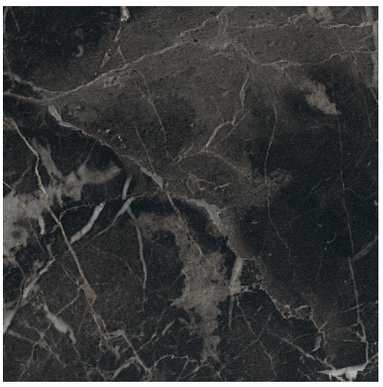
2142 Arctic white
To suit surround decor 125 arctic white.

2147 Concrete natural

2148 Tessina

Worktop decor 2020
Standard (S)

2150 Onyx grey
To suit surround decor 665 onyx grey.



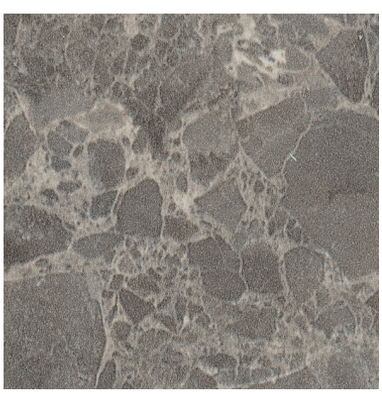
2151 Eramosa black

2152 Cement grey
To suit surround decor 360 cement grey.

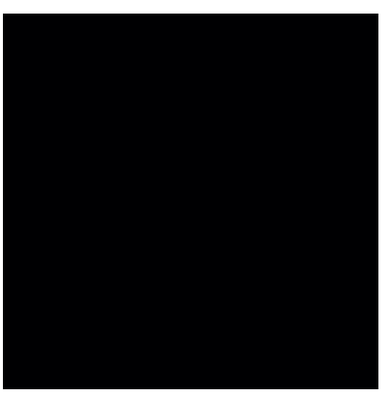
2154 dark ceramic

2155 light ceramic

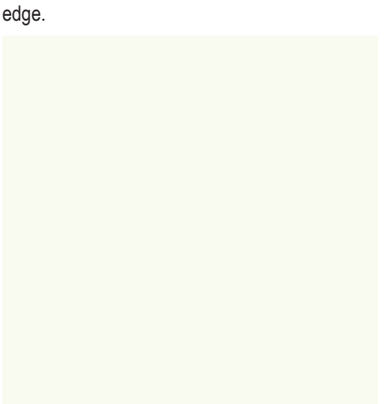
2156 oak end-grain
Important: Different zones are very noticeable in decor and colour. Due to very noticeable colour differences not available with post-formed edge.



2157 marble grey



2169 Black structure



2170 Arctic White structure To suit surround decor 125 arctic white.

3150 Marble terramo

8070 Vintage oak

8080 Evoke Sunset

Worktop decor 2020

Fenix (FX)

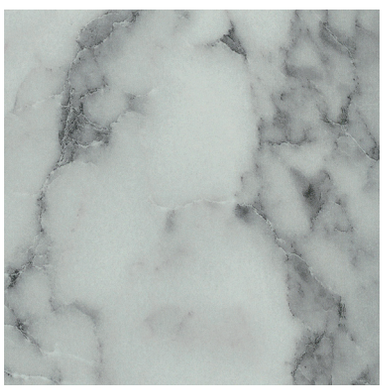
2160 Fenix arctic white

2161 Fenix Nero

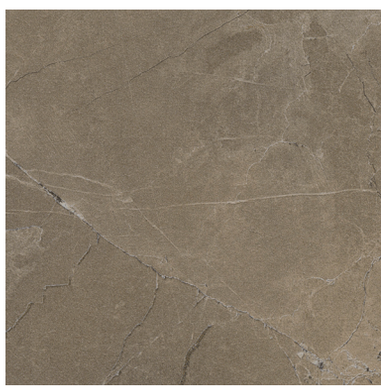
2162 Fenix super-white

matt laminate (MX)

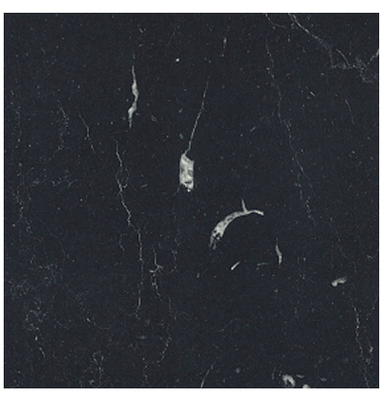
3070 Marble Breccia Paradiso



3080 Marble Carrara



3090 Marble el Greco



3100 Marble Roma

Worktop edging and colour variations

16 mm thick

A1-..-16
Front edge with PP edging
1,5 mm thick.
2 x R = 2 mm
The recess height increases accordingly.

Edging in worktop finish

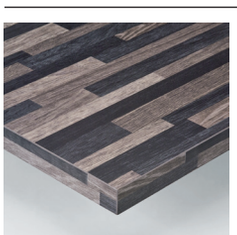
39 mm thick

A4-..-03
Front edge postformed.
2 x R = 3 mm

Important:
The following decors have radius 2 x R = 6 mm:

2009 White

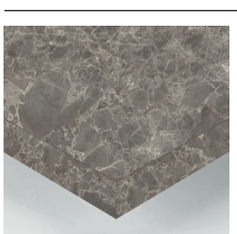
Edging in worktop finish
Not available in:
320 dark cement
and
2152 Cement grey

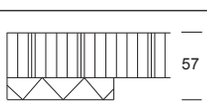


A4-..-16
Front edge with PP edging
1,5 mm thick.
2 x R = 2 mm

Edging in worktop finish

57 mm thick



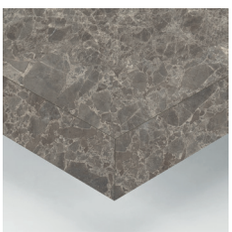


A6-..-08
Front edge with laminate edging.
The appearance of a worktop 57 mm thick is achieved via the doubled frame construction.
The recess height is reduced accordingly.

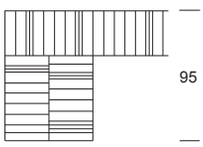
Edging in worktop finish

Worktop edging and colour variations

95 mm thick



A10-..-08
Front edge with laminate edging.
The appearance of a worktop 95 mm thick is achieved via the doubled frame construction.
The recess height is reduced accordingly.



Edging in worktop finish